

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, VIII-Semester

Departmental Elective ME 802(C) Machine Tool Design

Course Objectives

After studying this course, students will be able to :

- Understand the Kinematics of Machine Tools.
- Work with different drive systems
- Design Concepts of Metal working Tools.
- Do Design of Jigs, Fixtures and Gauges

Unit I Basic Features and Kinematics of Machine Tools: Features of basic machine tools; construction and operation, types of machine tools, machine tools motions, transmission-rotation in to rotation, rotation in to translation, kinematic-structures of machine tools: elementary, complex and compound structure, kinematic-features of gear shapers and gear hobbing machine.

Unit II Regulation of Speed: Design of gear boxes- need for variation of speed, selection of speed range, laws of stepped regulation, standardization of speeds, speed diagram, analysis of productivity loss, kinematic advantage of GP, structural diagrams, ray diagram and speed chart.

Gear Drives: Belt and cone pulley, slip gear type, north gear drive, draw key gear drive, clutch type, mechanical step less drives, electrical drives; hydraulic drive.

Unit III Design of Metal working Tools: Design of press working tools, shearing, piercing, blanking, dies, compound die design principles for forging dies, bending, forming drawing dies, tooling for forging design principles for forging dies, drop forging, upset forging, design principles and practice for rolling, roll press design.

Unit IV Design of Jigs and Fixtures: Principles of location, locating method and devices, principles of clamping, clamping devices, drilling jigs, types, drill bushes, fixture and economics, types of fixture, milling, grinding, broaching, assembly fixtures indexing jig and fixtures, indexing devices.

Unit V Design of Gauges and Inspection Features: Design of gauges for tolerance for dimensions and form inspection; dies and mould design for plastics & rubber parts: compression molding, transfer molding, blow molding.

References:

1. Mehta N.K.; Machine Tool Design and Numerical Control; TMH
2. Sen G.C, Bhattacharya A; Principles of Machine Tools; New Central Book Agency.
3. Donaldson; Tool Design T.M.H.
4. Jain KC and Chitale AK; Text Book Of Production Engineering; PHI Learning
5. Juneja, Sekhon and Seth; Fundamentals of Metal Cutting and Machine Tools; New Age.
6. Krar SF, Gill AR, Smid P; Technology of Machine Tools;TMH
7. Sharma P.C; Production Engineering; Chand S
8. Wilson; Fundamentals of Tool Design; ASTME
9. Paqwin J.R; Die Design Handbook; The Industrial Press-NY
10. ASTME; Die Design Hand Book; McGraw Hill
11. Archinov; Metal Cutting & Cutting Tool Design; MIR Publishers
12. Moscow Kempster M.H.A; Introduction to Jig and Tool Design; FLBS